## The Safe Choice

## LKC-2 Non-return Valve

## Application

Non-return valve LKC-2 is designed for use in stainless steel pipe installations to prevent reverse flow.

## Working principle

LKC-2 opens when the pressure below the valve plug exceeds the pressure above the plug and the spring force.
The valve closes when pressure equalization has been achieved. A higher counter pressure will press the valve plug against the seat.

## Standard design

The valve body is in two parts, assembled by means of a clamp ring and hygienically sealed with a special seal ring. A guide disc and four legs guide the spring loaded valve plug with an O -ring seal. LKC-2 has welding ends for ISO or DIN connections.

## Materials

Steel parts: Stainless steel 1.4307 (304) or acid-resistant steel 1.4404 (316L).
Seal rings: EPDM rubber.
Finish: Semi bright.

## Connections

The valve is available with weld ing ends fortubes according to ISO and DIN 11850.

## Technical data

Required differential pressure foropening the valve when fitted in a vertical pipe, as shown in fig. 3, is approx. 6 kPa ( 0.06 bar ).
Max. product pressure:
Max. temperature:
Min. temperature:
$140^{\circ} \mathrm{C}$ (EPDM). $-10^{\circ} \mathrm{C}$.


Fig. 1. LKC-2, non-return valve.

Options
A) Product wetted seal rings of Nitrile (NBR) or Fluorinated rubber (FPM).

## Ordering

Please state the following when ordering:

- Size.
- Steel grade, AISI 304 or AISI 316L.
- Rubber grade if not EPDM.

Pressure drop/capacity diagram


Fig. 2. NOTE! For the diagram the following applies:
Medium: Water $\left(20^{\circ} \mathrm{C}\right)$.
Measurement: In accordance with VDI 2173.


Fig. 3. Shows the optimal built-in situation. Other positions permitted are e.g. horizontal.
The four guide legs of the valve cone ensures good alignment.

Fig. 4. Dimensions.

| Size | 25 | 38 | 51 | 63.5 | 76.1 | 101.6 | DN | DN | DN | DN | DN | DN | DN |
| :--- | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: |
|  | mm | mm | mm | mm | mm | mm | 25 | 32 | 40 | 50 | 65 | 80 | 100 |
| A | 62.5 | 75.0 | 87.5 | 95.0 | 115 | 155 | 62.5 | 75.0 | 75.0 | 87.5 | 95.0 | 115 | 155 |
| OD | 25.4 | 38.4 | 51.4 | 63.9 | 76.4 | 102 | 30.0 | 36.0 | 42.0 | 54.0 | 70.0 | 85.0 | 104 |
| ID | 22.5 | 35.5 | 48.5 | 60.5 | 72.0 | 97.6 | 26.0 | 32.0 | 38.0 | 50.0 | 66.0 | 81.0 | 100 |
| t | 1.45 | 1.45 | 1.45 | 1.7 | 2.2 | 2.2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| H | 72.0 | 85.5 | 99 | 127 | 138 | 164 | 72.0 | 85.5 | 85.5 | 99 | 127 | 138 | 164 |
| Weight (kg) | 0.5 | 0.7 | 1.0 | 1.7 | 2.4 | 4.3 | 0.5 | 0.7 | 0.7 | 1.0 | 1.7 | 2.4 | 4.3 |

